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# *Comitti*

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## *Portofino*



<i>Length:</i>	<i>7,50 m.</i>
<i>Beam:</i>	<i>2,27 m..</i>
<i>Hull draft:</i>	<i>0,40 m.</i>
<i>Stern drive draft:</i>	<i>0,90 m.</i>
<i>Tank capacity</i>	<i>230 l.</i>
<i>People :</i>	<i>7</i>
<i>Water tank:</i>	<i>100 l.</i>
<i>Construction material</i>	<i>Legno</i>

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P.IVA 03036550139



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## **Equipment**

*Manual bilge pump and automatic bilge pump, Anti fouling, horn, hydraulic steering wheel, mahogany wheel, Navigation lights, Flag pole and flag, sound proof in engine room, electro-hydraulic engine hatch, fuel filter, Safety switch for gasoline, bathing ladder in stainless steel, fender fittings.*

## **Construction**

### **1. Structure**

*The frames are realized in oak 18 mm thickness, while the keel, and all stringers are in massive mahogany wood. The use of epoxy glue and stainless steel screws allowed to have a very strong structure of the boat.*



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## 2. Side and bottom

The two side of the boat are realized using the system of 3 layer of amssive wood. The first 2 ones are glued crossed one with the other at 45°, while the third one is 6 (per side) single plank for the total length of the boat; The final thickness is 12 mm. Everything is glued using epoxy resin (west system). Each single plank is glued on the boat is glued to the boat using big clamp, without the use of screw.



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*The bottom of the boat is done in marine reinforced plywood 12 mm thick, that is applied in a single plank for the total length of the boat. It is screwed (more the 600 screws is used) and glued. On it it is performed a special treatment for a long lasting hull.*



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### 3. Deck

*The Structure is realized in laminated massive wood resulting in a more solid and longer lasting.*



*The deck is totally realized in massive mahogany 20 mm together with mahogany and maple trim.*

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#### 4. Varnishing

*After having applied the stain to the wood, the boat is ready for being varnished in the cabin.*



#### 5. Assembling and water test

*As all the other production steps, also the assembling is performed inside the yard, where interior, electrical plant, hydraulic plant and engines are positioned on the boat.*

*Before the delivery to the owner each boat is water tested to verify that everything is properly working.*

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